

SAFETY DATA SHEET



Opteon™ YF (R-1234yf) Refrigerant

Version 8.0 Revision Date: 11/19/2018 SDS Number: 1335696-00042 Date of last issue: 07/25/2018
Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : Opteon™ YF (R-1234yf) Refrigerant

SDS-Identcode : 130000043292

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19899 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Heat transfer fluids
Refrigerant
Formulation of preparations

Restrictions on use : For professional and industrial installation and use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Flammable gases : Category 1

Gases under pressure : Liquefied gas

Simple Asphyxiant

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces.

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No smoking.

Response:

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 Eliminate all ignition sources if safe to do so.

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.
Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance
Substance name : 2,3,3,3-Tetrafluoropropene
CAS-No. : 754-12-1

Components

Chemical name	CAS-No.	Concentration (% w/w)
2,3,3,3-Tetrafluoropropene*	754-12-1	>= 99.5 - <= 100

* Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms and effects, both acute and delayed : May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitization
Anaesthetic effects

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Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness
Contact with liquid or refrigerated gas can cause cold burns and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : None known.

Specific hazards during fire fighting : Vapors may form flammable mixture with air
Exposure to combustion products may be a hazard to health.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Hydrogen fluoride
Fluorine compounds
Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fight fire remotely due to the risk of explosion.
Use water spray to cool unopened containers.
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Evacuate personnel to safe areas.
Only trained personnel should re-enter the area.
Remove all sources of ignition.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.

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- Follow safe handling advice and personal protective equipment recommendations.
- Environmental precautions : Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.
- Methods and materials for containment and cleaning up : Ventilate the area. Non-sparking tools should be used. Suppress (knock down) gases/vapors/mists with a water spray jet. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
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SECTION 7. HANDLING AND STORAGE

- Technical measures : Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.
- Local/Total ventilation : Use with local exhaust ventilation. Use only in an area equipped with explosion-proof exhaust ventilation if advised by assessment of the local exposure potential
- Advice on safe handling : Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment. Keep container tightly closed. Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Prevent backflow into the gas tank. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Cylinders should be stored upright and firmly secured to

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prevent falling or being knocked over.
Separate full containers from empty containers.
Do not store near combustible materials.
Avoid area where salt or other corrosive materials are present.
Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Keep away from direct sunlight.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
Self-reactive substances and mixtures
Organic peroxides
Oxidizing agents
Flammable liquids
Flammable solids
Pyrophoric liquids
Pyrophoric solids
Self-heating substances and mixtures
Substances and mixtures which in contact with water emit flammable gases
Explosives
Acutely toxic substances and mixtures
Substances and mixtures with chronic toxicity

Recommended storage temperature : < 126 °F / < 52 °C

Storage period : > 10 y

Further information on storage stability : The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2,3,3,3-Tetrafluoropropene	754-12-1	TWA	500 ppm	US WEEL

Engineering measures : Minimize workplace exposure concentrations.
Use only in an area equipped with explosion-proof exhaust ventilation if advised by assessment of the local exposure potential
Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are

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unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

- Hand protection
Material : Low temperature resistant gloves
- Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!
- Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield
- Skin and body protection : Wear the following personal protective equipment:
Flame retardant antistatic protective clothing, unless assessment demonstrates that the risk of explosive atmospheres or flash fires is low
- Protective measures : Wear cold insulating gloves/ face shield/ eye protection.
- Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Liquefied gas
- Color : colorless
- Odor : slight, ether-like
- Odor Threshold : No data available
- pH : No data available
- Melting point/freezing point : -242.0 °F / -152.2 °C
- Initial boiling point and boiling : -20.9 °F / -29.4 °C

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range	
Flash point	: Not applicable
Evaporation rate	: Not applicable
Flammability (solid, gas)	: Flammable
Burning rate	: 15 mm/s
Self-ignition	: The substance or mixture is not classified as pyrophoric.
Upper explosion limit / Upper flammability limit	: Upper flammability limit 12.3 %(V) Method: ASTM E681
Lower explosion limit / Lower flammability limit	: Lower flammability limit 6.2 %(V) Method: ASTM E681
Vapor pressure	: 5,800 hPa (68 °F / 20 °C)
Relative vapor density	: 4 (Air = 1.0)
Density	: 0.0048 g/cm ³ (68 °F / 20 °C) Vapor density
Solubility(ies)	
Water solubility	: 0.1982 g/l (75 °F / 24 °C)
Partition coefficient: n-octanol/water	: log Pow: 2 (77 °F / 25 °C)
Autoignition temperature	: 761 °F / 405 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, kinematic	: Not applicable
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Minimum ignition energy	: 5 - 10 J
Particle size	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable if used as directed. Follow precautionary advice and

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avoid incompatible materials and conditions.

Possibility of hazardous reactions : Vapors may form flammable mixture with air
Can react with strong oxidizing agents.
Flammable gas.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity : LC50 (Rat): > 405000 ppm
Exposure time: 4 h
Test atmosphere: gas

Lowest observed adverse effect concentration (Dog): > 120000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

No observed adverse effect concentration (Dog): 120000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): > 559,509 mg/m³
Test atmosphere: gas
Symptoms: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Species : Not tested on animals
Result : No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

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Components:

2,3,3,3-Tetrafluoropropene:

Species : Not tested on animals
Result : No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Routes of exposure : Skin contact
Species : Not tested on animals
Result : negative

Germ cell mutagenicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

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Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Assessment : No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

2,3,3,3-Tetrafluoropropene:

Species : Rat
NOAEL : 50000 ppm
LOAEL : >50000 ppm
Application Route : inhalation (gas)
Exposure time : 90 d
Method : OECD Test Guideline 413
Remarks : No significant adverse effects were reported

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,3,3,3-Tetrafluoropropene:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 197 mg/l
Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Toxicity to algae : NOEC (algae): > 100 mg/l
Exposure time: 72 h

Persistence and degradability

Components:

2,3,3,3-Tetrafluoropropene:

Biodegradability : Result: Not readily biodegradable.

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Method: OECD Test Guideline 301F

Bioaccumulative potential

Components:

2,3,3,3-Tetrafluoropropene:

Bioaccumulation : Remarks: No bioaccumulation is to be expected (log Pow <= 4).

Mobility in soil

No data available

Other adverse effects

Product:

Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Global warming potential

The Fifth Assessment Report of the United Nations Intergovernmental Panel on Climate Change (IPCC)

Product:

100-year global warming potential: < 1

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty pressure vessels should be returned to the supplier. Empty containers retain residue and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death. If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 3161

Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.

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(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : 2.1

IATA-DGR

UN/ID No. : UN 3161
Proper shipping name : Liquefied gas, flammable, n.o.s.
(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : Flammable Gas
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : Not permitted for transport

IMDG-Code

UN number : UN 3161
Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.
(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : 2.1
EmS Code : F-D, S-U
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3161
Proper shipping name : Liquefied gas, flammable, n.o.s.
(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : FLAMMABLE GAS
ERG Code : 115
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

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SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Gases under pressure
Simple Asphyxiant

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

2,3,3,3-Tetrafluoropropene

754-12-1

Additional regulatory information

|| 2,3,3,3-Tetrafluoropropene 754-12-1

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

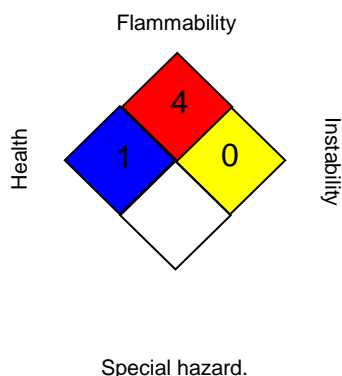
See 40 CFR § 721.10182

This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		4
PHYSICAL HAZARD		3

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Chemours™ and the Chemours Logo are trademarks of The Chemours Company.

Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

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Full text of other abbreviations

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 11/19/2018

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified

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in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8